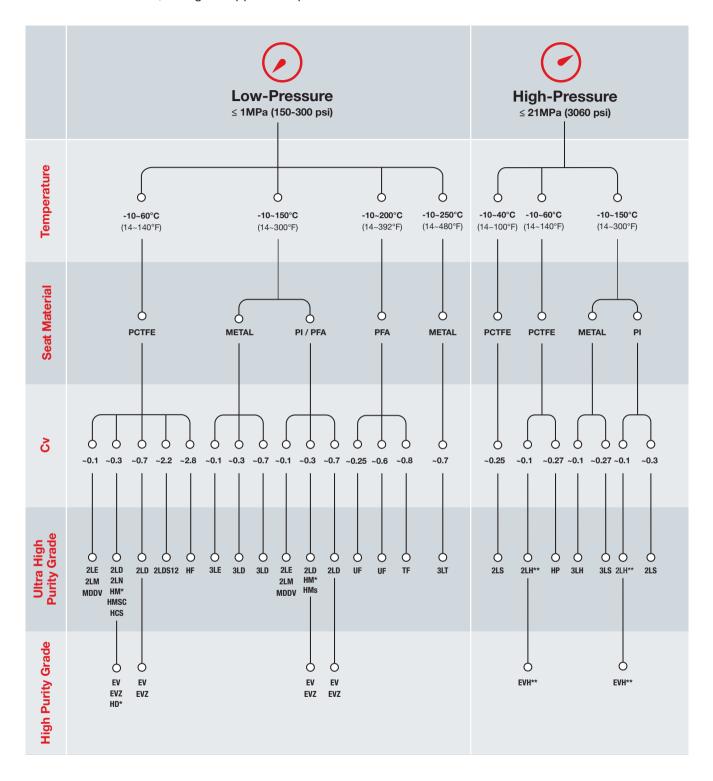
# ULTRA CLEAN DIAPHRAGM VALVES





# **UCV MODEL SELECTION TABLE**

Make the initial choice, taking the application parameters into account



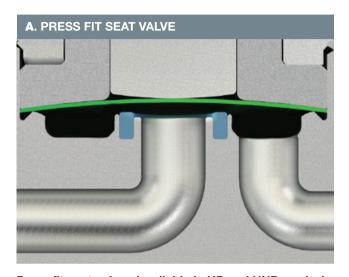
<sup>\* 300</sup> PSI as an option.

<sup>\*\* 2300 / 3060</sup> PSI as a standard.

#### **BASIC UCV STRUCTURES**

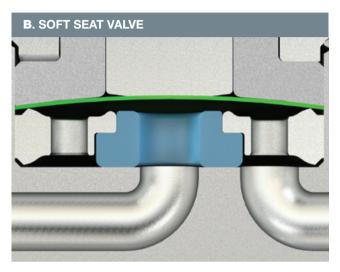
Ultra clean valves (UCVs) are diaphragm operated valves made from either SS316L or SS316L VAR or VIM/VAR body according to ASTM A276 per semi F20 The valve's diaphragm is made of a highly resistant Co-Cr-Ni Alloy. The diaphragm design minimizes the wetted surface area, dead volume and particle generation.

HAM-LET's UCVs are available high-purity (HP) or ultra-high purity (UHP) grades with three main valve structures:



#### Press fit seat valves (available in HP and UHP grades).

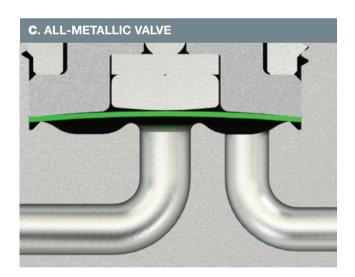
These valves use smaller sized seats made of either PCTFE, PFA or Polyimide that are tightly pressed to fit the valve body. In general, these valve types tend to be more economical, less complex and more reliable. In addition, minimized seat volumes ease the problems of outgassing and seat creeping.



#### Soft Replaceable seat (available in HP and UHP grades)

HAM-LET standard line of valves using seats made of either PCTFE, PFA or Polyimide.

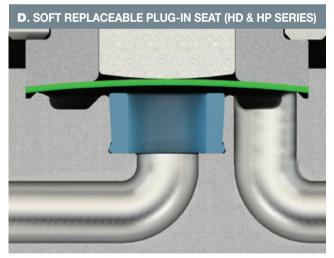
The seat-seat holder design minimizes even further the dead volume on the seat bottom, offers better sealing capabilities and extends the valve's life cycle by the possibility to easily exchange (rebuild\*) worn-out seats.



#### All-metallic valves (available only in UHP grade)

UHP valves with electropolished wet surfaces as a default. In these valves the diaphragm directly seals the valve's inlet. These valves don't have any polymeric materials in their wetted surfaces. Therefore, such valves are ideally suited for use with high-reactivity media and the lack of polymeric seats also enables the possibility to work in elevated temperatures (up to 250°C in some cases).

\*In some models with proper training



#### HAM-LET standard line of valves using seats made of PCTFE.

In general, these valve types tend to be more economical, less complex and more reliable. The special design minimizes even further the dead volume on the seat bottom without presence of seat holder. the Soft Replaceable plug-in seat offers the possibilty to easily exchange (Factory rebuild) wornouts seats.



# **UCV GRADES AND SPECIFICATIONS**

# **UHP\*\* GRADE, 3L SERIES**

Туре	Size (inch)	Cv	Max. Working Pressure	Working Temp.	Application	Drive	Feature	
3LD	1/4 - 1/2	0.25 - 0.7	1MPa/150psi	-10~150°c	On-Off	Manual and Pneumatic	Multiuse	
3LS	1/4 - 1/2	0.23 - 0.25	21MPa/3060 psi	-10~150°c	On-Off	Manual and Pneumatic	High-Pressure High-Flow	
3LH	1/8- 1/4	0.1	15.9MPa/2300 psi	-10~150°c	On-Off	Manual and Pneumatic	High-Pressure Use	
3LE	1/8- 1/4	0.05-0.1	1MPa/150 psi	-10~150°c	On-Off	Manual and Pneumatic	Compact	

#### **UHP\*\* GRADE**

Туре	Size (inch)	Cv	Max. Working Pressure	Working Temp.	Application	Drive	Feature	
2LE	1/4	0.05 - 0.1	1MPa/150 psi	-10~60°c	On-Off	Manual and Pneumatic	Compact	
2LM	1/4	0.05 - 0.1	1MPa/150 psi	-10~60°c	Flow Control	Graduated Manual	Compact	
2LD	1/4 - 1/2, 3/4	0.3 - 0.7, 2.2	1MPa/150 psi	-10~60°c	On-Off	Manual and Pneumatic	Multiuse	
2LH	1/4	0.05 - 0.1	15.9MPa/2300 psi Option: 21MPa/3060 psi	-10~60°c	On-Off	Manual and Pneumatic	High-Pressure Use	
2LS	1/4 - 1/2	0.25 - 0.27	15.9MPa/2300 psi Option: 21MPa/3060 psi	-10~60°c	On-Off	Manual and Pneumatic	High-Pressure Use	
НМ	1/4	0.3	1MPa/150 psi Option: 2MPa/300 psi	-10~60°c	On-Off	Manual and Pneumatic	Multiuse	
нмс	1/4	0.25	1MPa/150 psi	psi -10~60°c On-Off Manual and Pneum		Manual and Pneumatic	Multiuse	
HMS	1/4	0.3	1MPa/150 psi Option: 2MPa/300 psi	-10~60°c	On-Off	Manual and Pneumatic	Multiuse	
нмѕс	1/4	0.27	1MPa/150 psi	-10~60°c	On-Off	Manual and Pneumatic	Multiuse	
HCS	1/4	0.3	1MPa/150 psi	-10~60°c	On-Off	Pneumatic	Multiuse	
2LN HB	1/4	0.3	1MPa/150 psi Option: 2MPa/300 psi	-10~60°c	On-Off	Manual and Pneumatic	Multiuse	
НМВ	1/4	0.3	1MPa/150 psi Option: 2MPa/300 psi	-10~60°c	On-Off	Manual and Pneumatic	Multiuse	
HP	1/4	0.27	21MPa/3060 psi	-10~60°c	On-Off	Manual and Pneumatic	High-Pressure Use	
2LDS12	3/4	2.2	1MPa/150 psi	-10~60°c	On-Off	Manual and Pneumatic	Multiuse	
HF	3/4	2.8	1.7MPa/250 psi	-10~60°c	On-Off	Manual and Pneumatic	Multiuse	
UF	1/4 - 1/2	0.25-0.6	1MPa/150 psi	-10~200°c	On-Off	Manual and Pneumatic	Multiuse	
TF	1/2	0.8	1MPa/150 psi	-10~200°c	On-Off	Manual and Pneumatic	Multiuse	

# **HP\* GRADE, EV & EVZ SERIES**

Туре	Size (inch)	Cv	Max. Working Pressure	Working Temp.	Application	Drive	Feature	
EV	1/4 - 1/2	0.3 - 0.7	1MPa/150 psi	-10∼60°c	On-Off	Manual and Pneumatic	Multiuse	
EVH	1/4	0.1	15.9MPa/2300 psi Option: 21MPa/3060 psi	-10~60°c	On-Off	Manual and Pneumatic	High-Pressure Use	
EVZ	1/4-1/2	0.27-0.65	1MPa/150 psi	-10~80°c	On-Off	Manual	Multiuse	
HD	1/4	0.3	1MPa/150 psi Option: 2MPa/300 psi	-10~60°c	On-Off	Manual and Pneumatic	Multiuse	

\* $\mathbf{HP}$  - High Purity

\*\*UHP - Ultra High Purity

Note: Polyimide (PI) seat is optionally selectable: working Temperature: -10 to 150°C



# **UCV MANUAL VALVES HANDLES**

HAM-LET OFFERS ITS CUSTOMERS A VARIETY OF HANDLES FOR AN EFFICIENT AND EXCELLENT SOLUTION. CHOOSE THE APPROPRIATE HANDLE ACCORDING TO THE FOLLOWING CHART.

















Round Handle 240 turn

Oval Directional Handle 90 turn

LOTO Handle ISLT 90 turn

ndle Vernier ırn turn Ha

Vernier multi

Lever Handle

Round Handle 90 turn Label indicator

Round Handle 90 turn

LOTO Hybrid handle 90 turn

Ultra-Clean Diaphragm Valves		TYPE SERIES									
Type Series	Size	Round Handle 240 turn	Oval Directional Handle 90 turn	LOTO Handle- ISLT 90 turn	Vernier Handle	Lever Handle 90 turn	Round Handle 90 turn Label indicator	Round Handle 90 turn - 2LE	Hybrid ISLT		
2LE	1/4		В					В			
2LM	1/4				В						
	1/4	B/K/R/W/Y	B/K/R/G	B/K/R/G							
2LD	3/8	B/K	В	R							
	1/2	B/R	В	R							
2LDS12	3/8	В									
	1/4	B/K/R		R							
EV	3/4	B/K									
	1/2	B/K									
	1/4	B/K		В							
EVZ	3/8	B/R									
	1/2	K/R		R							
2LH	1/4	B/R	В								
	1/4	В	В	R							
2LS	3/8	В									
	1/2	B/R									
2LN	1/4								R		
EVH	1/4	B/K									
1184	1/4	B/K/R	B/K/R/G/O	R					R		
НМ	1/2	В		R							
HMS	1/4		В	R							
HMSC	1/4			R							
пизс	1/2			R							
НМС	1/4	В	В	R							
HD	1/4						В				
HP	1/4	В				В					
21.0	1/4	В									
3LD	1/2	В									
3LE	1/4	В									
3LS	1/4	В									
MDDV	1/4	В			В						

<sup>•</sup> For more information, please contact one of our field representatives.

<sup>•</sup> For customization of handles: colors, sizes and new designs please contact your local representative.

 $<sup>\</sup>textbf{B} : \mathsf{Blue} \ | \ \textbf{K} : \mathsf{Black} \ | \ \textbf{R} : \mathsf{Red} \ | \ \textbf{G} : \mathsf{Green} \ | \ \textbf{W} : \mathsf{White} \ | \ \textbf{Y} : \mathsf{Yellow} \ | \ \mathsf{O} : \mathsf{Gold}$ 

### **UCV SAFE DEVICE**

HAM-LET OFFERS ITS CUSTOMERS A VARIETY OF HANDLES FOR AN EFFICIENT AND EXCELLENT SOLUTION.

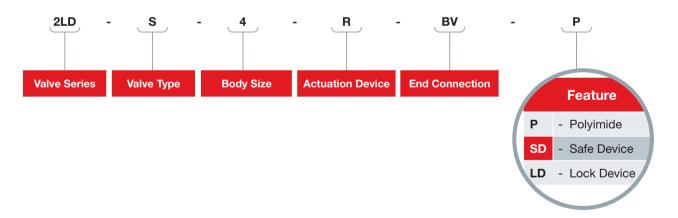
Hat-Let offers its customers a safety plastic feature which locks the round handle in a certain position.

- Easy to connect & disconnect.
- Can be ordered with the requested UCV or separately.
- Works only with round handle 240 turn.



# SAFE DEVICE ORDERING INFORMATION

Valves Description Example:



### **SEAT MATERIAL SELECTION**

Gas	Molecular Formula	State*	Seat Mat	Seat Materials** Diaphragm Valve			
			PCTFE	PI	Metal		
AMMONIA	NH₃		Α	С	Α		
BORON TRICHLORIDE	BCl3		В	С	А		
CHLORINE	Cl3		В	D	A		
DICHLORO SILANE	SiH2Cl2		В	С	А		
DI-CHLORO DI-FLUORO METHANE	CCI <sub>2</sub> F <sub>2</sub>		Α	С	A		
DIETHYLZINC (DEZN) HEXANES	2Zn(C2H5)		А	А	А		
HEXA-FLUORO METHANE	C <sub>2</sub> F <sub>4</sub>		А	А	А		
HYDROGEN CHLORIDE	HCI		В	D	А		
HYDROGEN SULFIDE	H <sub>2</sub> S	LIQUEFIED GAS	В	D	А		
MONO-CHLORO TRI-FLUORO METHANE	CCIF <sub>3</sub>	a, to					
NITOROGEN OXIDE	N <sub>2</sub> O		С	В	А		
SILICON TERACHLORID	SiCl4		В	С	А		
SULFER HEXAFLORIDE	SF <sub>6</sub>		В	В	А		
TUNGSTEN HEXAFLUORIDE	WF6		В	С	А		
TRI FLUORO METHANE	CHF3						
(TETRAKIS (DIETHYLAMINO)TIN(IV) (TDMASN	4Sn[2N(C2H5)]		В	С	А		
(TRIMETHYL ALUMINUM (TMA	Al <sub>2</sub> Me <sub>6</sub>		В	С	А		
ARGON	Ar		А	А	А		
DISILANE	Si <sub>2</sub> H <sub>6</sub>		В	В	А		
HELIUM	He		А	А	А		
HYDROGEN	H <sub>2</sub>		А	А	А		
HYDROGEN SULFIDE	H <sub>2</sub> S						
NITOROGEN	N <sub>2</sub>	GAS	А	А	А		
NITOROGEN TRIFLUORIE	NF <sub>3</sub>		А	Α	А		
OXIGEN	O <sub>2</sub>		А	Α	А		
PHOSPHINE	PH₃ PURE & MIX		В	В	А		
SILANE	SiH <sub>4</sub>		В	В	А		
TETRA FLUORO METHANE	CF4		А	А	А		
ARSINE	ASH₃		А	А	А		
BORON TRICHLORIDE	BF3	COMPRESSED	В	С	А		
DIBORANE	B <sub>2</sub> H <sub>6</sub>	GAS	В	В	А		
HYDROGEN BROMIDE	HBr		С	D	А		

<sup>\*\*</sup> SEAT MATERIALS - A: VERY GOOD

#### Warning! For your safety

The system designer and user have the sole responsibility for selecting products suitable for their special application requirements, ensuring their safe and trouble-free installation, operation, and maintenance. Application details, material compatibility and product ratings should all be considered for each selected product. Improper selection, installation or use of products can cause property damage or personal injury.

B: GOOD C: CAUTION D: POOR

### **LIMIT SWITCH**

- Air Operated UCV can be Indicated by A limit switch.
- The Indicator will be according to the open or close state of the actuator and the valve.
- Inductive and mechanical limit Switch are part of the portfolio.



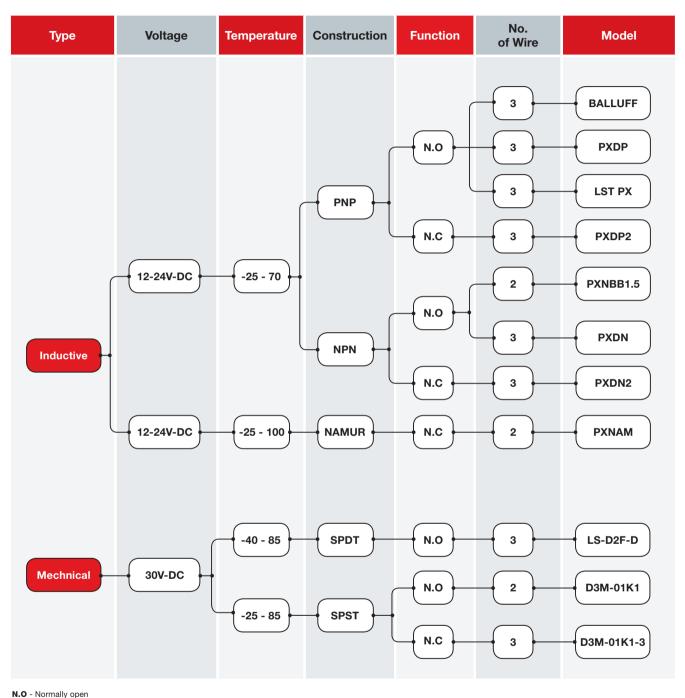
#### **SERIES LIMIT SWITCH**

	Inductive									Mechanical			
Series Valves	Size	PXDN	PXDN2	PXDP	PXDP2	PXNAM	PXNBB1.5	LST PX	BALLUFF	LST M5	LS-D2F		
2LD	1/2										Open / Closed		
	1/4										Closed		
EV	3/8										Closed		
	1/2										Open / Closed		
EVZ	1/4	Open / Closed	Open / Closed	Open / Closed	Open / Closed	Closed	Open / Closed	Open / Closed					
EVZ	1/2	Open / Closed	Open / Closed	Open / Closed	Open / Closed	Closed	Open / Closed	Open / Closed					
2LH	1/4	Closed	Closed	Closed	Closed	Closed	Closed	Closed					
2LS	1/4	Closed	Closed	Closed	Closed	Closed	Closed	Closed					
2L3	1/2										Closed		
EVH	1/4										Closed		
3LT	1/2										Closed		
3LD	1/2	Open / Closed	Open / Closed	Open / Closed	Open / Closed	Closed	Open / Closed	Open / Closed					
3LS	1/4	Closed	Closed	Closed	Closed	Closed	Closed	Closed			Closed		
3LH	1/4	Closed	Closed	Closed	Closed	Closed	Closed	Closed					
нм	1/4	Closed	Open / Closed	Open / Closed	Closed	Closed	Closed	Open / Closed		Closed	Open / Closed		
ПІМ	1/2	Closed	Closed	Closed	Closed	Closed	Closed	Closed					
HMS	1/4	Closed	Closed	Closed	Closed	Closed	Closed	Closed					
нмѕс	1/4	Closed	Open / Closed	Open / Closed	Closed	Closed	Closed	Open / Closed		Closed			
нмс	1/4	Open / Closed	Open / Closed	Open / Closed	Open / Closed	Closed	Open / Closed	Open / Closed					
HD	1/4	Closed	Closed	Closed	Closed	Closed	Closed	Closed					
HP	1/4	Closed	Closed	Closed	Closed	Closed	Closed	Closed			Open / Closed		
нмв	1/4	Closed	Closed	Closed	Closed	Closed	Closed	Closed			Closed		
UF	1/4								Closed				
UF	1/2								Closed				
UFS	1/4								Closed				
UFS	1/2								Closed				
TF	1/2	Closed	Closed	Closed	Closed	Closed	Closed	Closed					

<sup>\*</sup> For other options and configurations, contact authorized Ham-Let sales and service representative

### LIMIT SWITCH MODEL SELECTION TABLE

MAKE THE INITIAL CHOICE, TAKING THE APPLICATION PARAMETERS INTO ACCOUNT.



N.C - Normally close
NAMUR - Atex approved

